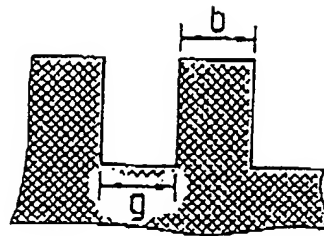


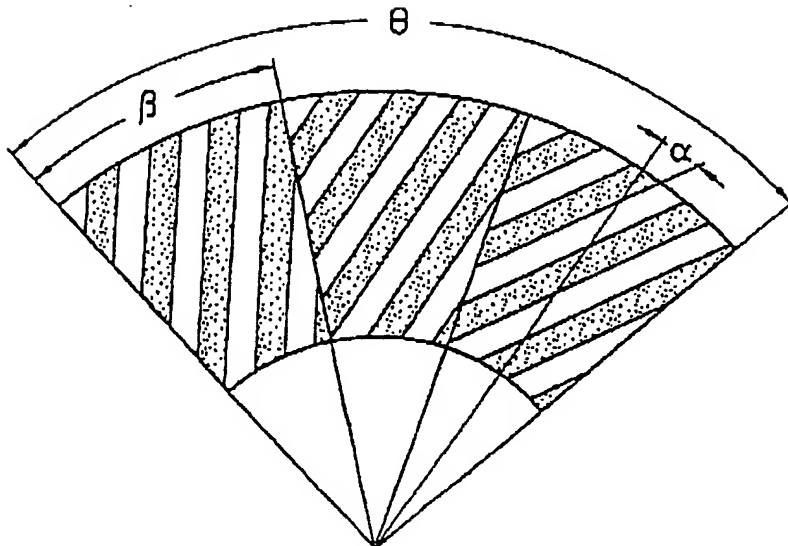
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Fig. 3



b knife width (barwidth)
g groove width

Fig. 4



θ segment angle
 α sector angle
 β tooth or knife angle
(bar angle)

δ intersecting angle
 $\delta \alpha_S - \alpha_R$ or
 $\delta 2 \times \alpha$ for $\alpha_S = \alpha_R$